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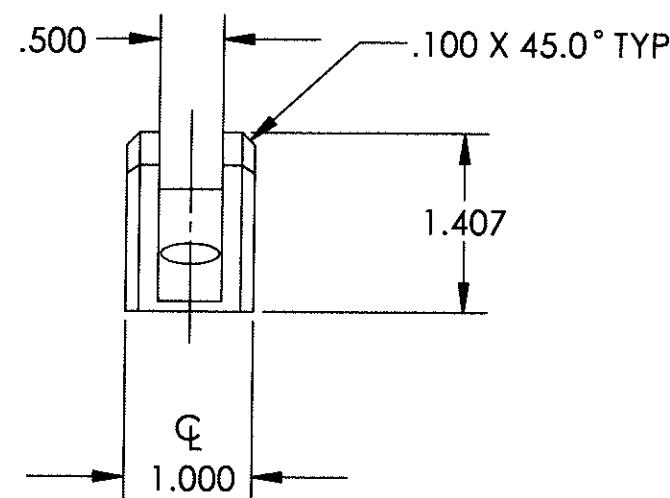
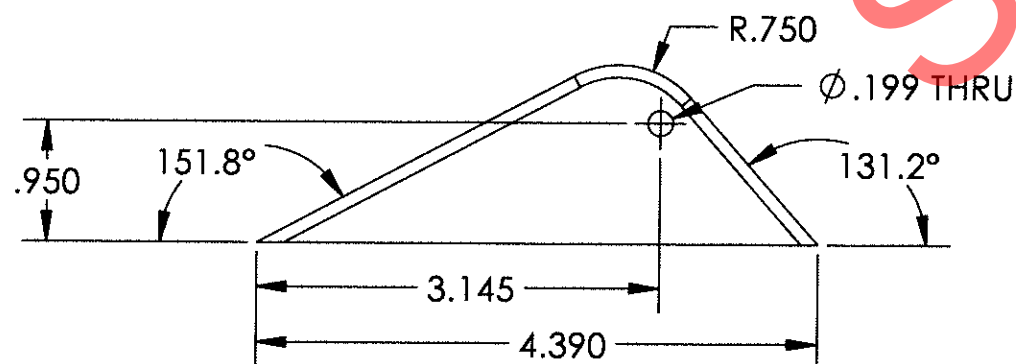
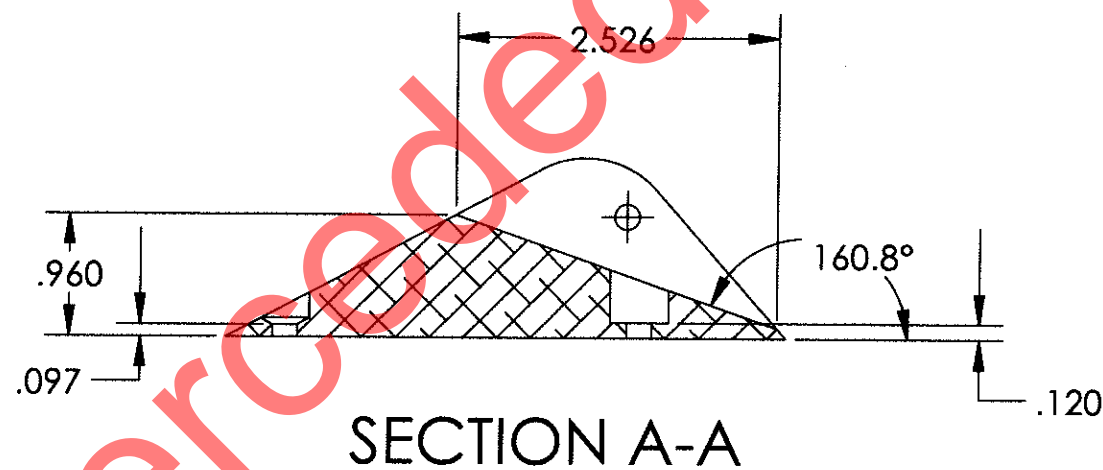
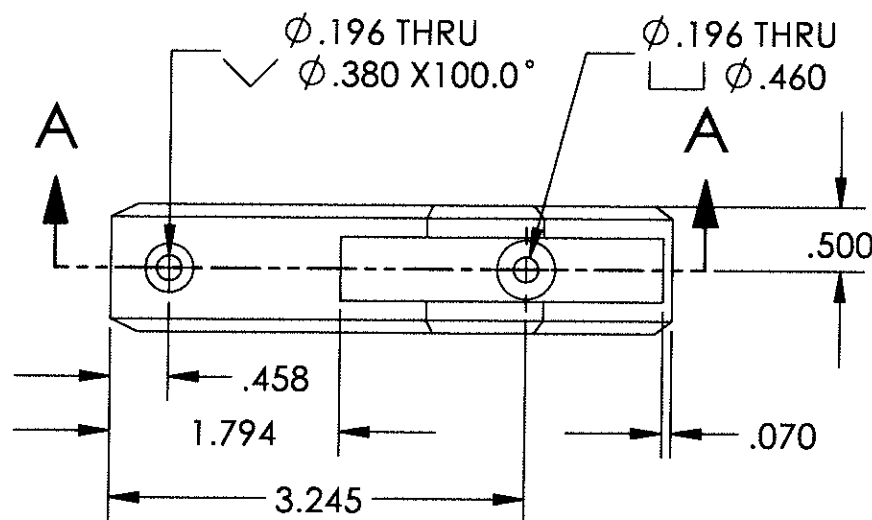
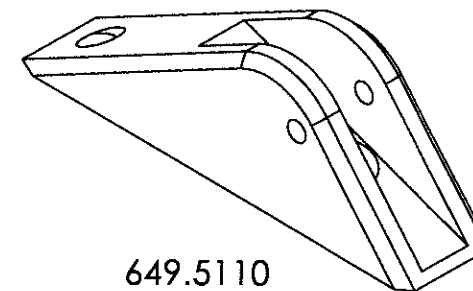
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


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NOTES:

- 1 MATERIAL: ALUMINUM 7075-7651 PER AMS-QQ-A-250/12.
- 2 FINISH: ANODIZE PER MIL STD-A-8625, TYPE III, CLASS 2, COLOR BLACK; PRETREAT PRC-DESOTO PR-148 ADHESION PROMOTER; PRIME IAW MIL-P-23377J TYPE I CLASS N.
- 3 PART CONTROLLED BY CAD MODEL
FILE NAME: 649.5110 WIPER DEFLECTOR.SLDPRT, LAST MODIFIED 12/07/11.
- 4 PART CONTROLLED BY CAD MODEL
FILE NAME: 649.5111 WIPER DEFLECTOR.SLDPRT, LAST MODIFIED 04/11/12.
- 5 PART CONTROLLED BY CAD MODEL
FILE NAME: 649.5112 WIPER DEFLECTOR.SLDPRT, LAST MODIFIED 05/24/12.
6. DEBURR AND BREAK ALL SHARP EDGES.
7. IDENTIFY IAW MPP-120. LASER ETCH P/N REVISION, 12 PT. CENTURY GOTHIC.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	LAST PROTOTYPE REVISION: PR1		N/A
N/C	INITIAL RELEASE	12-07-11	P. BRAVO
A	INCORPORATED ECN 03474	04-11-12	P. BRAVO
B	INCORPORATED ECN 03525, 05850	08-26-17	P. BRAVO



		3	649.5112	RH WIPER DEFLECTOR					
		2	649.5111	LH WIPER DEFLECTOR					
		1	649.5110	WIPER DEFLECTOR					
		FIND #	PART #	DESCRIPTION	MAT'L	SPEC.			
QTY		PARTS LIST							
NEXT ASSY (S)		ORIGINAL DATE (MO-DA-YR) 12-07-11		 3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300 APICAL INDUSTRIES, INC. dba DART AEROSPACE					
649.4700		DRAWN BY A. QUAN						CHECKER P. BRAVO	
		DRAWING APPROVAL P. BRAVO							
		12-07-11							
		CONTRACT No.							
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.03 3 PLACE DECIMALS ±.010 ANGLES ±.5°		WIPER DEFLECTORS					
		SIZE B	CAGE CODE 07MZ6	DWG. NO. 649.5100	REV. B				
SCALE NONE				SHEET 1 OF 2					

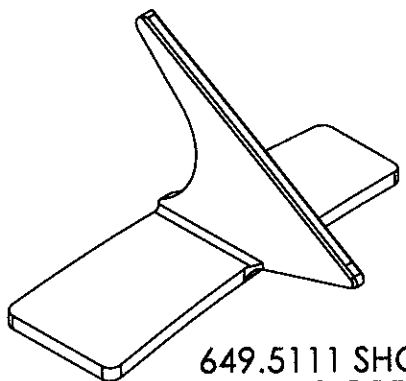
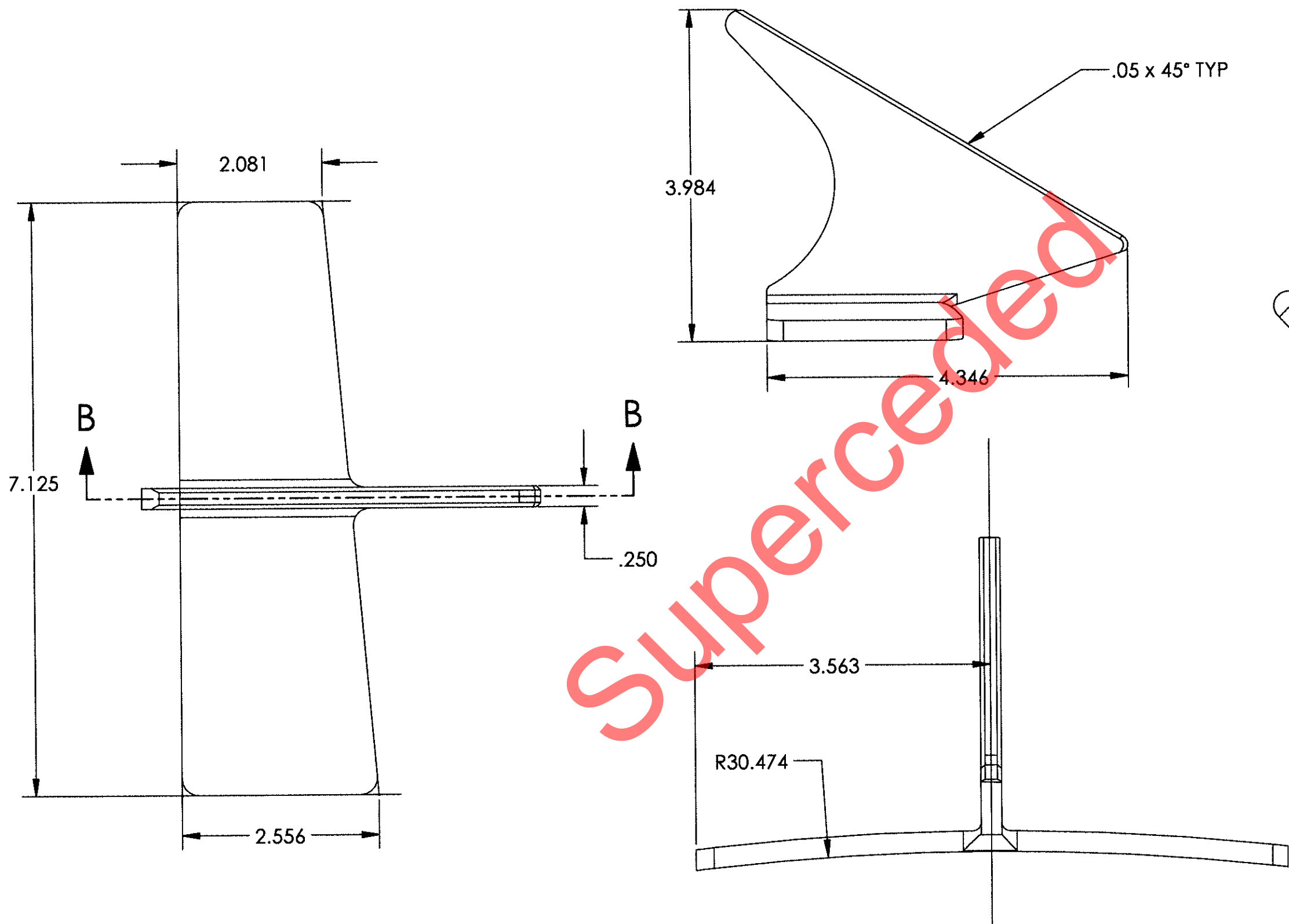
1 2 3 4 5 6 7 8

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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED

A
B
C
D



649.5111 SHOWN
649.5112 OPPOSITE

SECTION B-B

ORIGINAL DATE (MO-DA-YR) 12-07-11	DART AEROSPACE		3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300
DRAWN BY A. QUAN	CHECKER P. BRAVO	APICAL INDUSTRIES, INC. dba DART AEROSPACE	
DRAWING APPROVAL P. BRAVO (12-07-11)		WIPER DEFLECTORS	
CONTRACT No.		SIZE B	REV. B
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.03 3 PLACE DECIMALS ±.010 ANGLES ± .5°		CAGE CODE 07MZ6	DWG. NO. 649.5100
SCALE NONE		SHEET 2 OF 2	